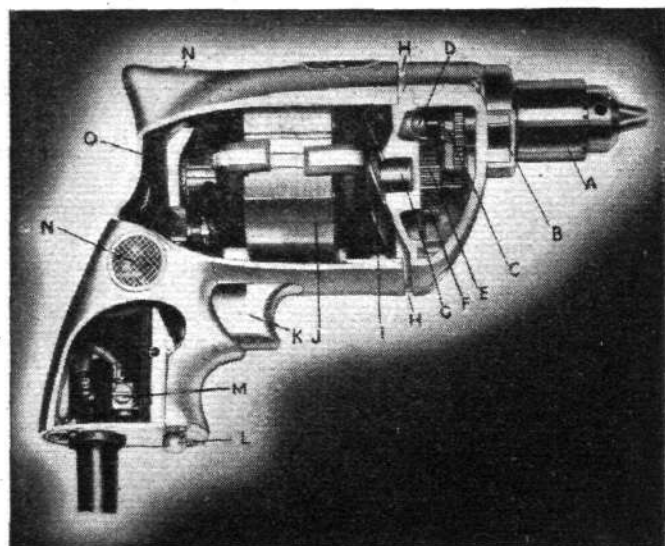


Feature by feature

THE BLACK & DECKER HOLGUN



Drilling capacity $\frac{1}{4}$ " in steel—no-load speed 1,700 R.P.M. (optional speeds)—overall length $6\frac{3}{4}$ "—nett weight $2\frac{3}{4}$ lbs.—spindle offset $\frac{3}{8}$ ". With special attachments, spindle offset can be reduced to $\frac{1}{8}$ " for awkward drilling jobs.

- A Three-jawgeared chuck with chuck key.
- B Deep-groove ball bearing on chuck spindle absorbs thrust in all directions.
- C Heat-treated spindle of high-grade alloy steel, with splined gear mounting, minimises friction.
- D Needle roller bearings at back end of spindle.
- E Full-size armature pinion ensures smooth, noiseless operation.
- F Sturdy intermediate gear, with ball bearings mounted inside the gear.
- G Generous size, double grease sealed ball bearing on armature shaft.
- H Ample air outlet slots.

- I Full-size steel fan mounted on armature shaft.
- J Powerful Universal motor.
- K Instant release trigger switch control.
- L Switch locking pin for optional use.
- M Two-pole automatic release switch.
- N Three screened air inlets, any two of which provide ample ventilation.
- O Brush holders and springs are mounted on a moulded bakelite brush ring which is locked in place by the switch handle. Simplicity of assembly gives easy access to any part for inspection and servicing.

This sturdy though light-weight tool was designed only after exhaustive experiments to meet present-day high-speed production methods.

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