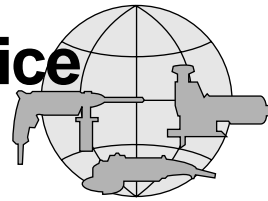


# BOSCH



## Service



EW / WJW 0 611 230 7 ..

(99 - 05)

X

**INSTANDSETZUNGSHINWEISE**  
**REPAIR INSTRUCTIONS**  
**INSTRUCTIONS DE REPARATION**  
**INSTRUCCIONES DE REPARACION**

**Bohrhammer**  
**Rotary Hammer**  
**Marteau perforateur**  
**Martillo perforador**

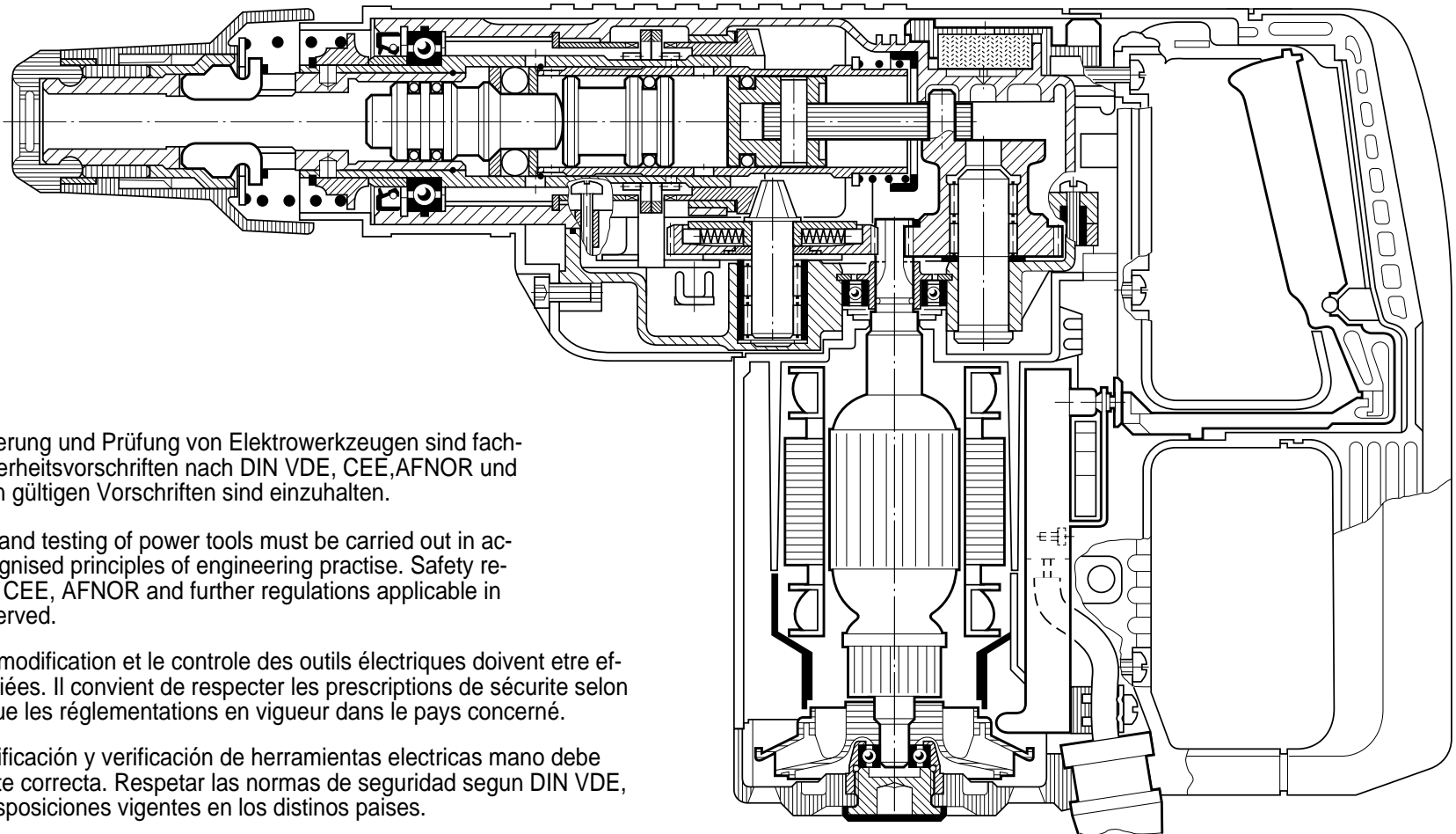
Typ 0 611 230 7 .. = GBH 5 DCE

**Änderungen vorbehalten.** Unsere Erzeugnisse werden stets dem neuesten technischen Stand angepaßt. Deshalb behalten wir uns Änderungen vor.

**Modifications.** Our products are constantly modified to meet new technical standards. We therefore reserve the right to alter data and specifications without prior notice.

**Modifications.** Nos produits sont continuellement adaptés aux dernières nouveautés techniques et les dates sont données sous réserve de changement.

**Modificaciones.** Nuestros fabricados van siendo adaptos constantemente a las últimas conquistas técnicas. Por ello, tenemos que reservarnos el derecho de introducir modificaciones en los datos técnicos.



**Beachten:** Instandsetzung, Änderung und Prüfung von Elektrowerkzeugen sind fachgerecht durchzuführen. Die Sicherheitsvorschriften nach DIN VDE, CEE, AFNOR und weitere in den einzelnen Ländern gültigen Vorschriften sind einzuhalten.

**Attention:** Repair, modification, and testing of power tools must be carried out in accordance with the generally recognised principles of engineering practise. Safety regulations according to DIN VDE, CEE, AFNOR and further regulations applicable in individual countries must be observed.

**Attention:** La remise en état, la modification et le controle des outils électriques doivent être effectués par des personnes qualifiées. Il convient de respecter les prescriptions de sécurité selon DIN VDE, CEE, AFNOR, ainsi que les réglementations en vigueur dans le pays concerné.

**Obsérvese:** La reparación, modificación y verificación de herramientas electricas mano debe efectuarse en forma técnicamente correcta. Respetar las normas de seguridad segun DIN VDE, CEE, AFNOR, asi como otras disposiciones vigentes en los distintos paises.

**ROBERT BOSCH GMBH    GESCHÄFTSBEREICH ELEKTROWERKZEUGE    D 70745 LEINFELDEN-ECHTERDINGEN**

Printed in Federal Republic of Germany - Imprimé en République Fédérale d'Allemagne

Typ 0 611 230 7 ..

## Zerlegen

Für die Demontage werden handelsübliche Werkzeuge benötigt.

1. Eingangsprüfung durchführen.  
**Beachten:**  
Die Sicherheitsvorschriften nach DIN, VDE, CEE, AFNOR und weitere in den einzelnen Ländern gültigen Vorschriften sind einzuhalten.

## Disassembly

Use normal trade tools by disassembly.

1. Carry out power supply check.  
**Attention:**  
Safety regulations according to DIN, VDE, CEE, AFNOR and further regulations applicable in individual countries must be observed.

## Démontage

Pour le démontage, des outils en usage dans le commerce sont nécessaires.

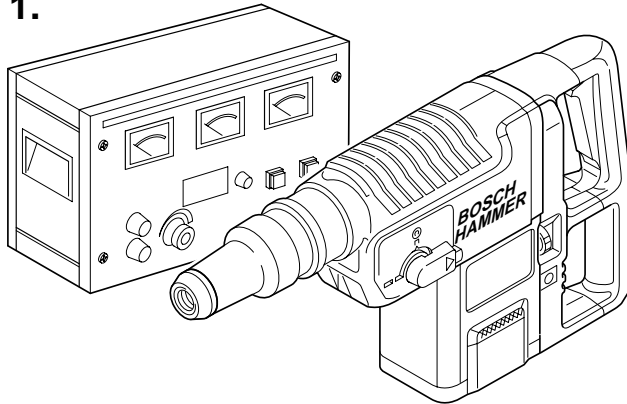
1. Effectuer un contrôle préliminaire.  
**Attention:**  
Respecter les instructions de sécurité selon DIN, VDE, CEE, AFNOR et les autres instructions valables dans les pays respectifs.

## Desmontaje

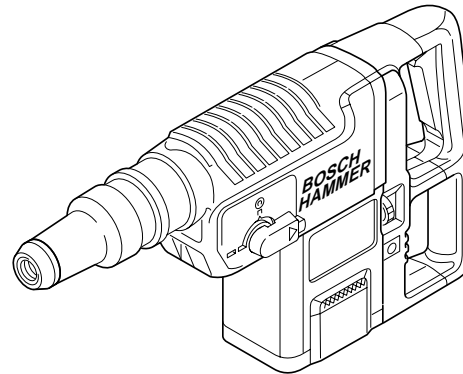
Para el desmontaje no se precisan herramientas especiales.

1. Realizar control de recepción.  
**Atención:**  
Atenerse a las prescripciones de seguridad según DIN, VDE, CEE, AFNOR y a las prescripciones adicionales específicas que pudieran existir en los respectivos países.

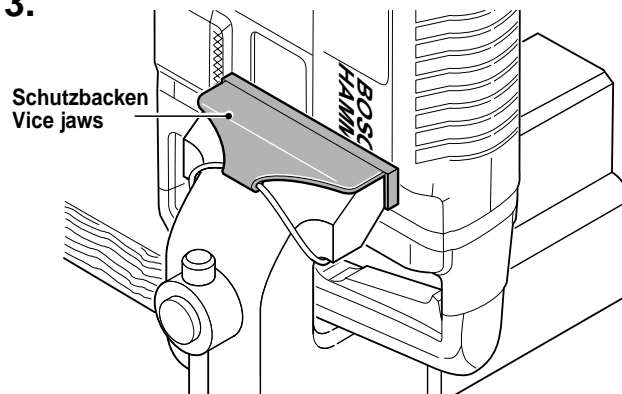
1.



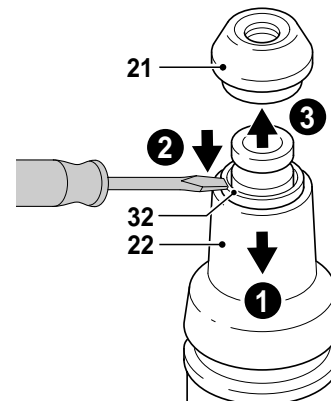
2.



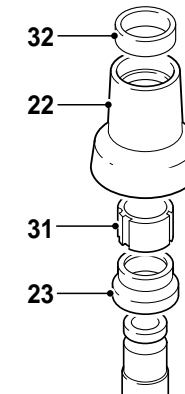
3.



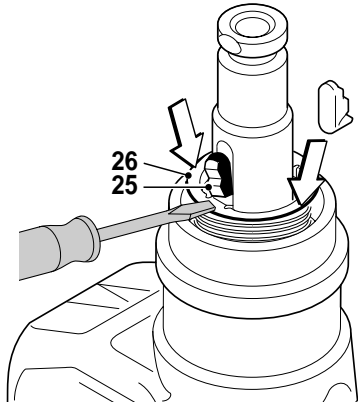
4.



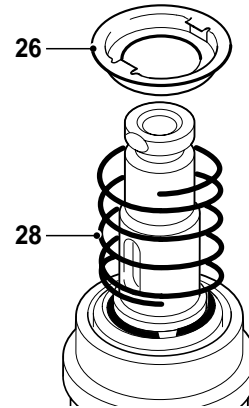
4.1



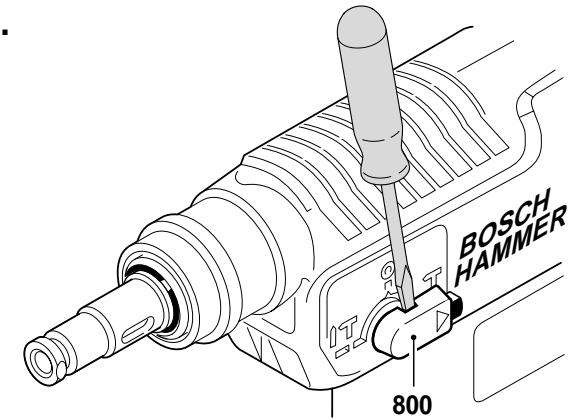
4.2



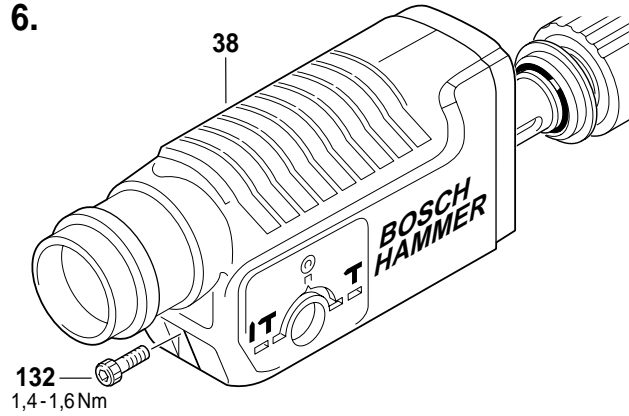
4.3



5.

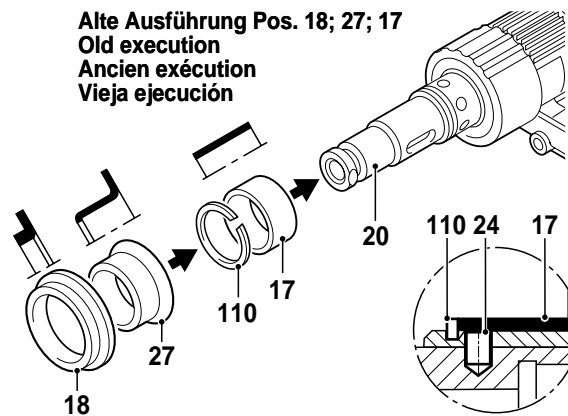


6.



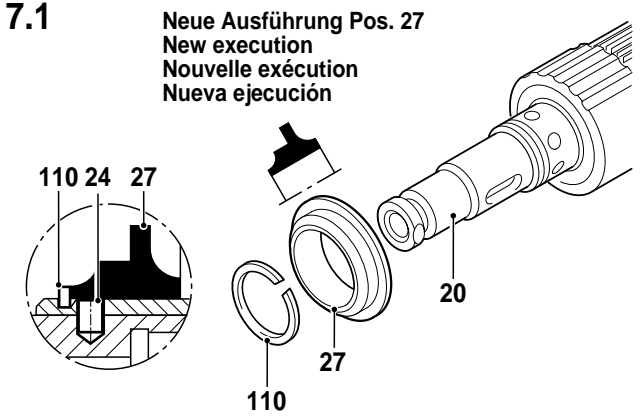
7.

Alte Ausführung Pos. 18; 27; 17  
 Old execution  
 Ancien exécution  
 Vieja ejecución

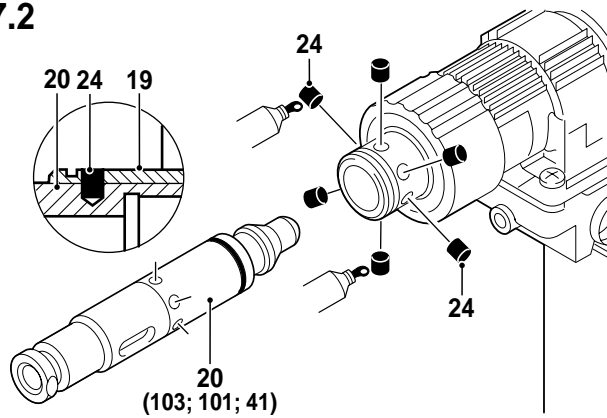


7.1

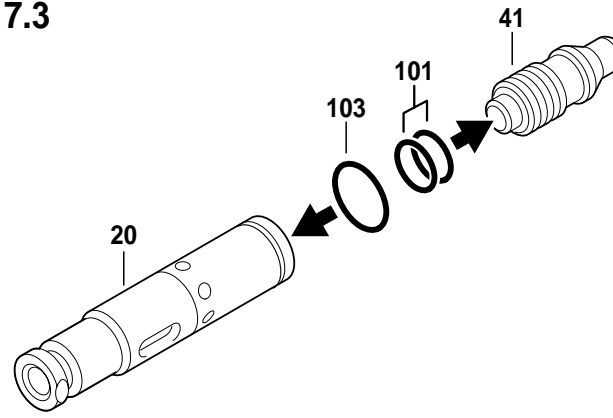
Neue Ausführung Pos. 27  
 New execution  
 Nouvelle exécution  
 Nueva ejecución



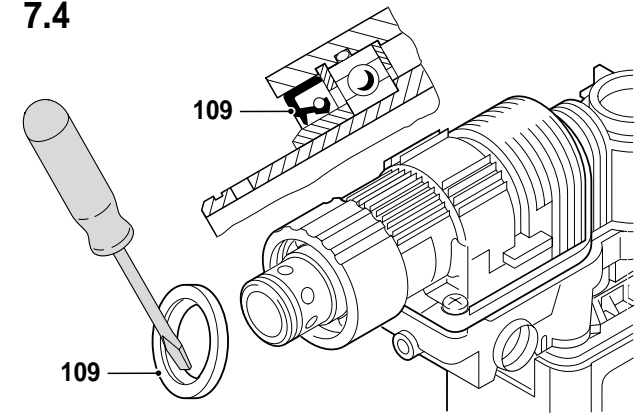
7.2

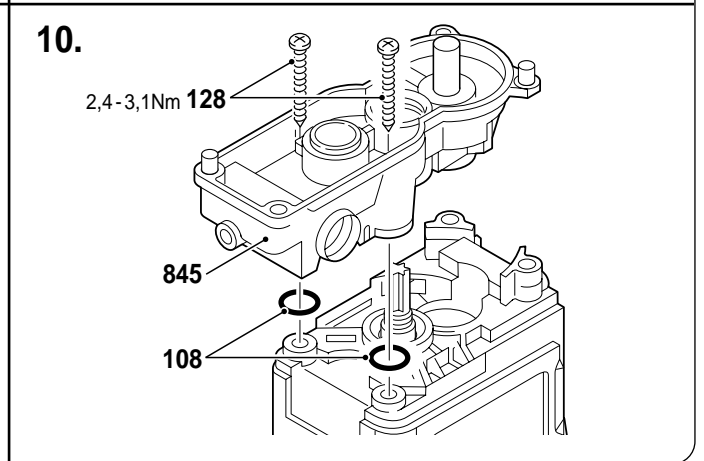
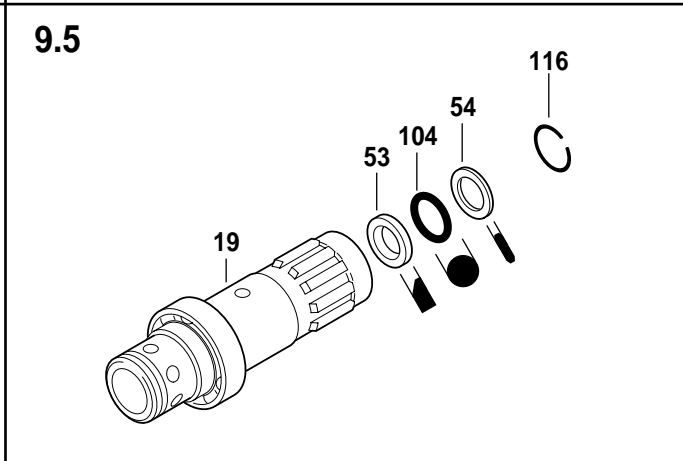
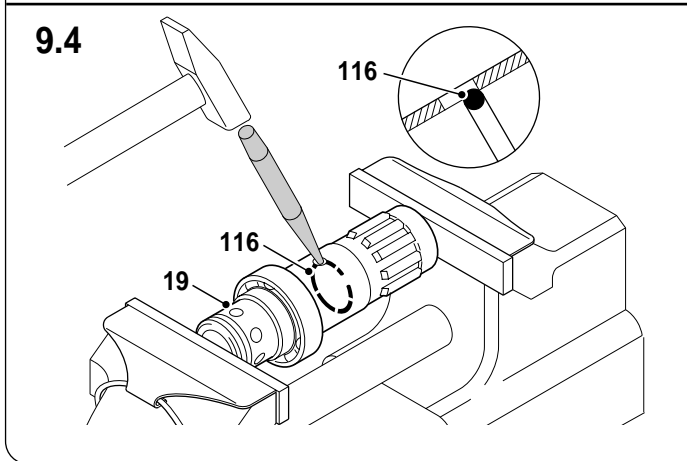
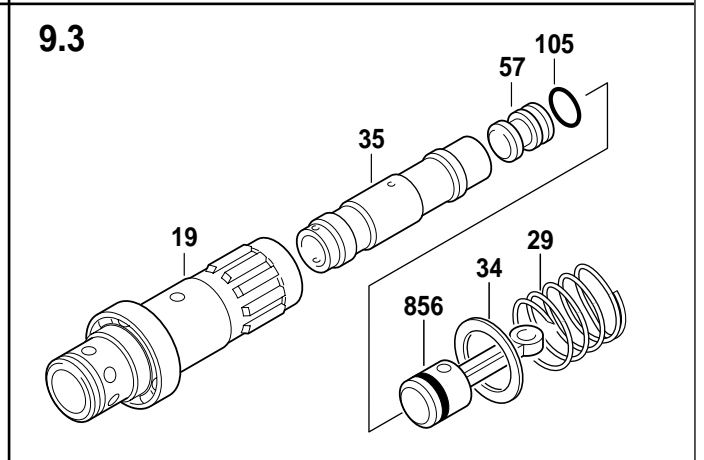
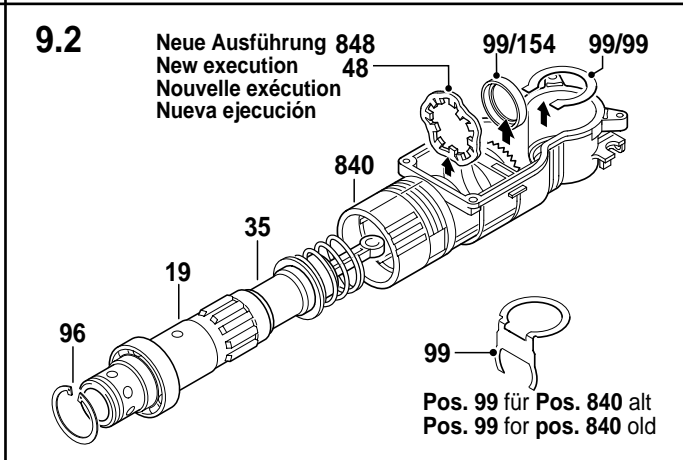
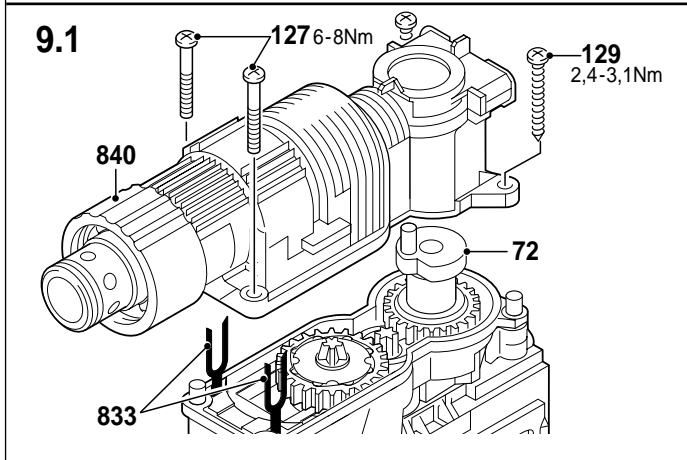
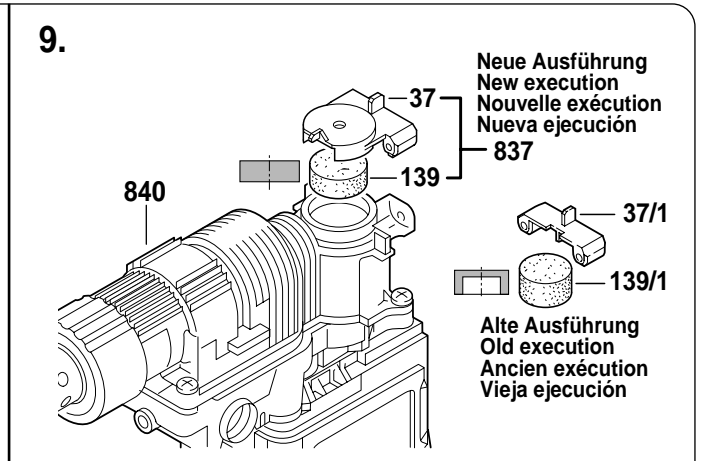
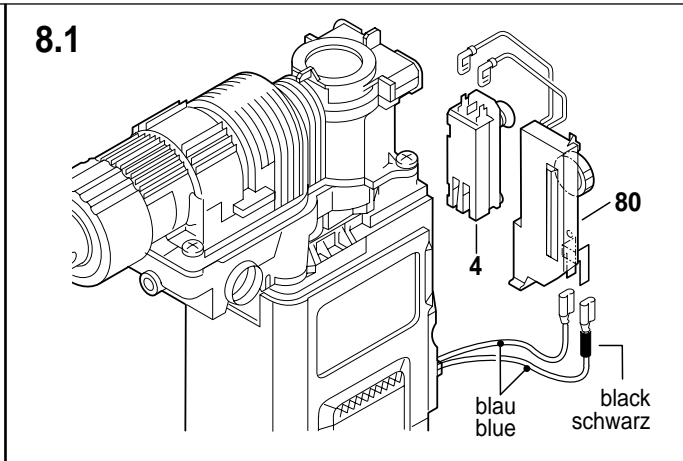
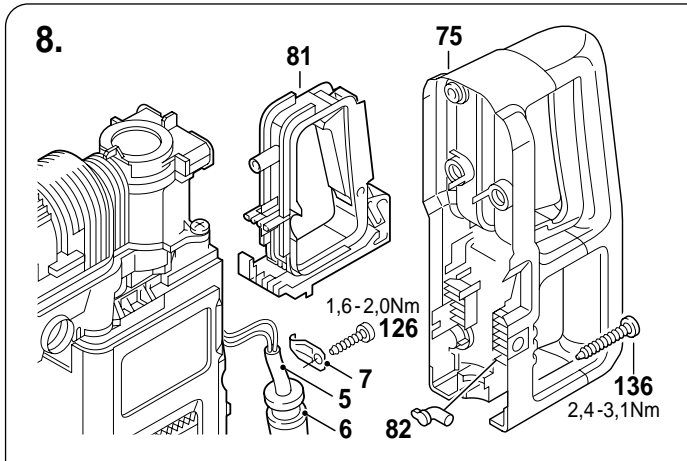


7.3

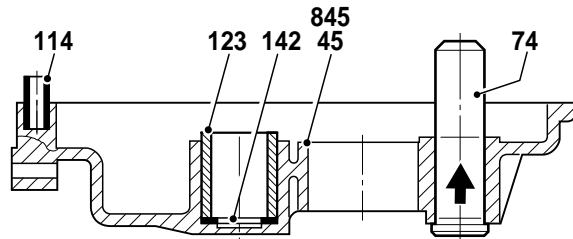


7.4

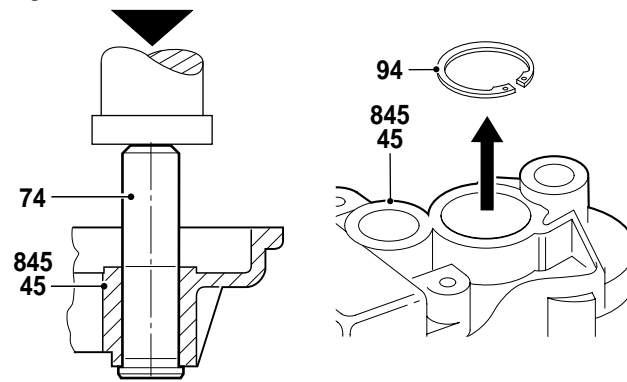




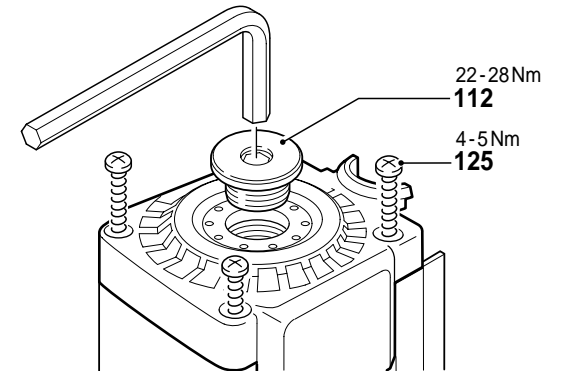
10.1



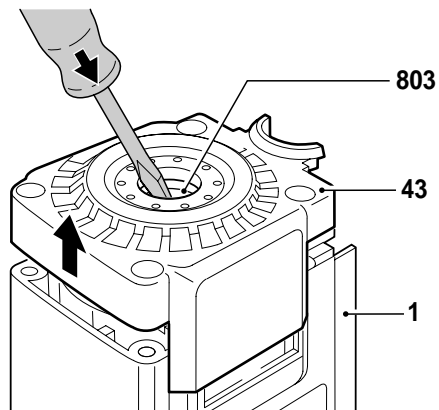
10.2



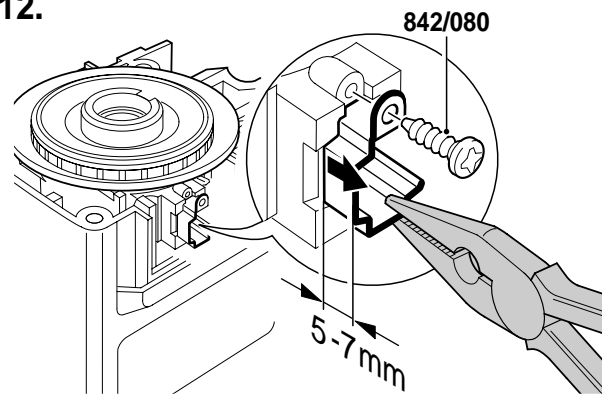
11.



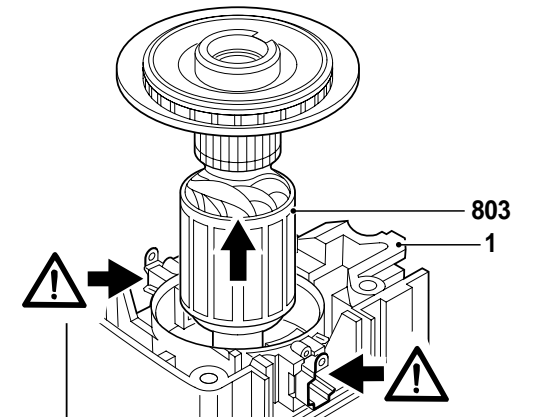
11.1



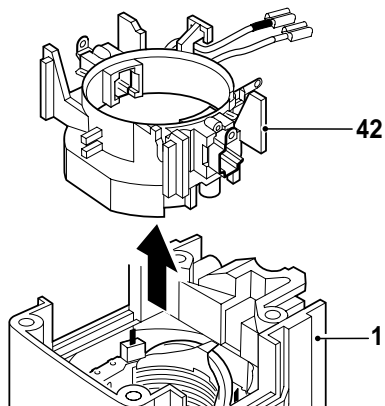
12.



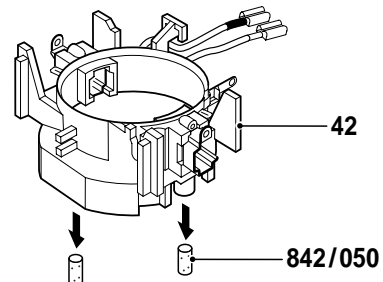
12.1



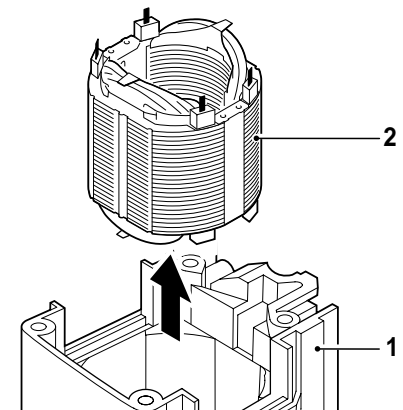
13.



13.1



14.



### Zusammenbau

Montage nach Explosionszeichnung und diesem Instandsetzungshinweis.

Alle Teile sind gereinigt, abgenutzt und beschädigte Teile werden ersetzt.

Nur Original-Ersatzteile verwenden.

Zähne aller Zahnräder mit Fett **1 615 430 002** bestreichen.

Bitte Schmierhinweise beachten!

### Assembly

Assembly using explosion drawings and these repair instructions!

Clean all parts, replace worn-out and damaged parts.

Use only original spare parts!

Grease all gear teeth **1 615 430 002**.

Please note lubrication instructions!

### Montage

Le montage s'effectue selon la vue éclatée et les instructions de réparation suivantes.

Toutes les pièces sont nettoyées, les pièces usées ou endommagées doivent être remplacées par des nouvelles. Pour le remplacement de pièces, n'utiliser que des pièces d'origine.

Les dents graisser **1 615 430 002**.

Respecter les instructions de graissage!

### Montaje

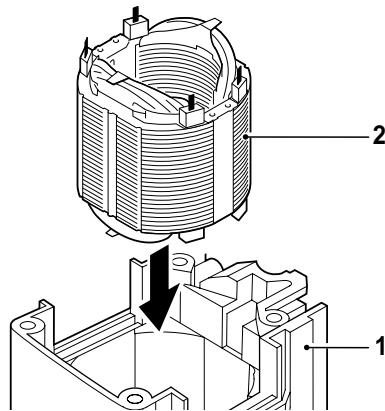
Realizar el montaje conforme a los dibujos en perspectiva y a estas instrucciones de reparación.

Todas las piezas deben estar limpias. Las piezas desgastadas o danadas deben reemplazarse por piezas nuevas. Utilizar solamente piezas de repuesto originales.

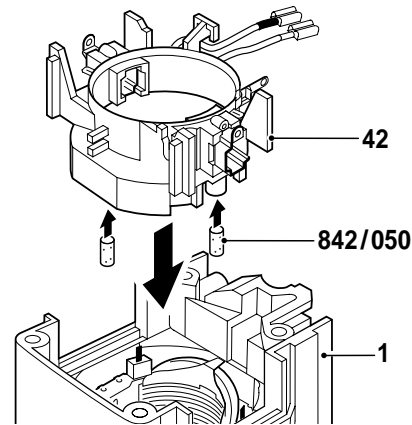
Dientes engrasar **1 615 430 002**.

Observar las instrucciones de lubricación!

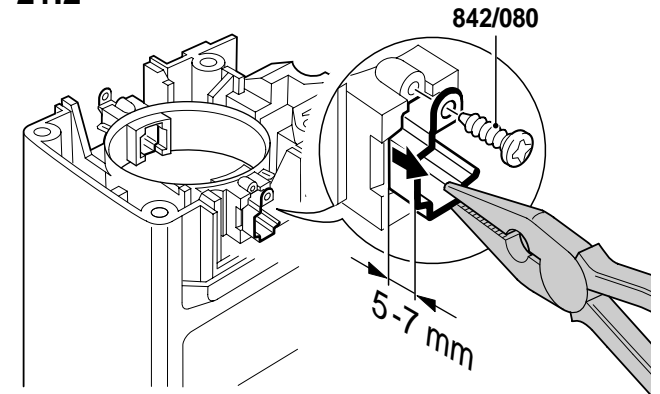
21.



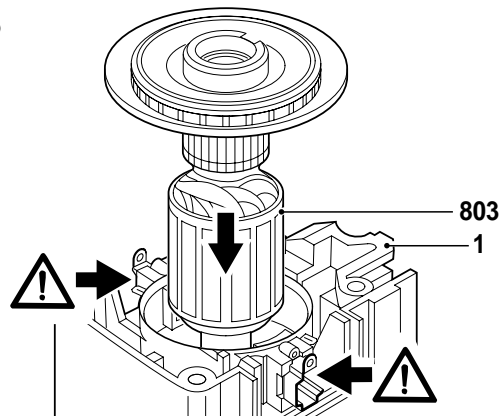
21.1



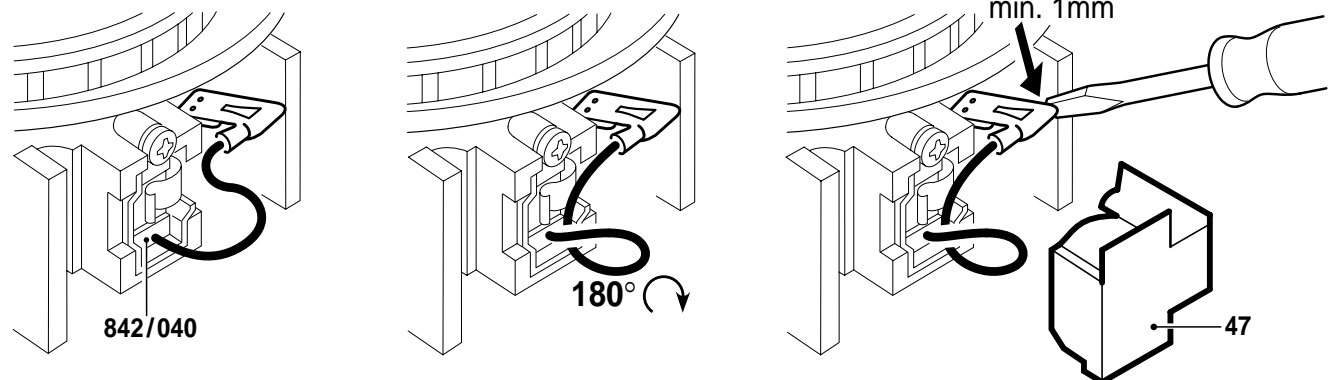
21.2



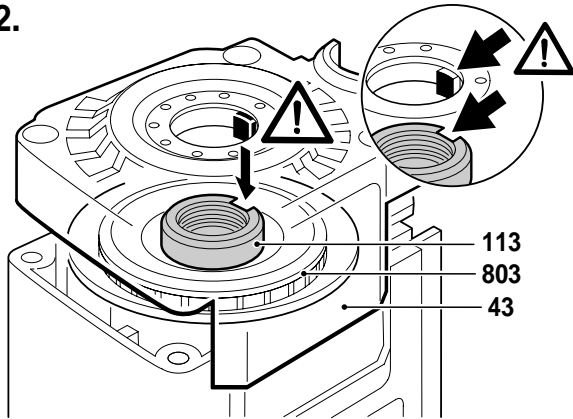
21.3



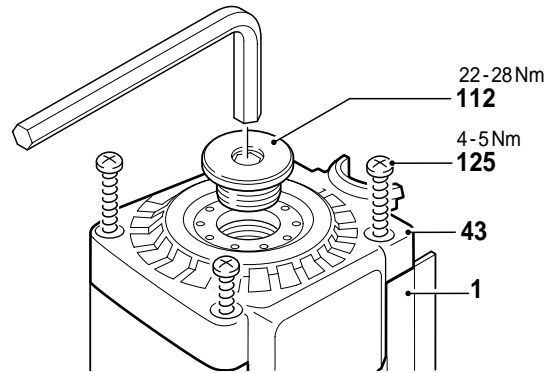
21.4



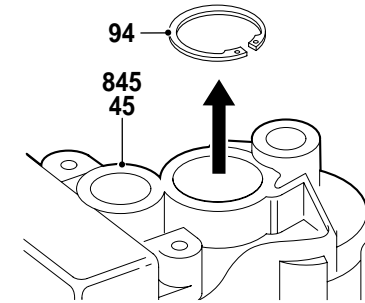
22.



22.1



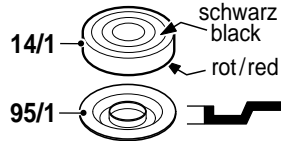
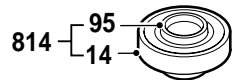
23.



23.1

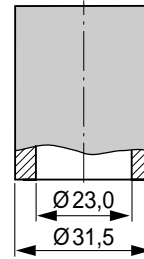
Neue Ausführung  
New execution  
Nouvelle exécution  
Nueva ejecución

Alte Ausführung  
Old execution  
Ancien exécution  
Vieja ejecución



23.2

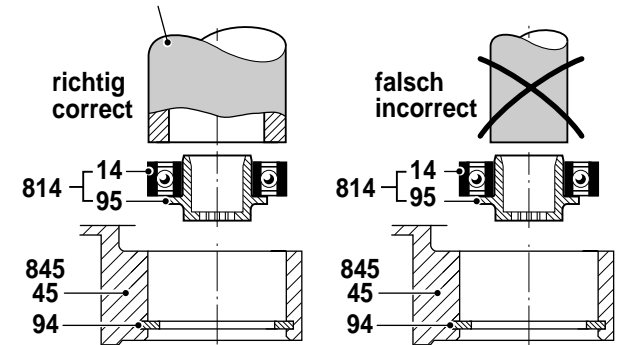
Hilfswerkzeug zum Selbstanfertigen  
Auxiliary tool (for your own manufacture)  
Outil auxiliaire (fabrication locale)  
Utile (fabricación particular)



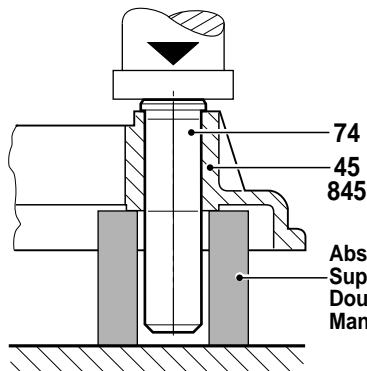
23.3

richtig  
correct

falsch  
incorrect

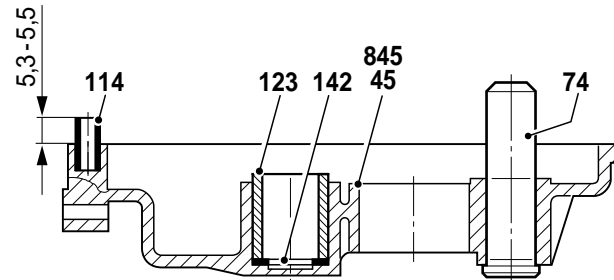


23.4

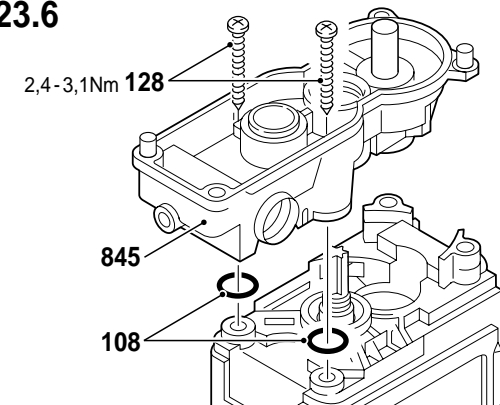


Abstützhülse  
Supporting sleeve  
Douille d'appui  
Manguito de apoyo

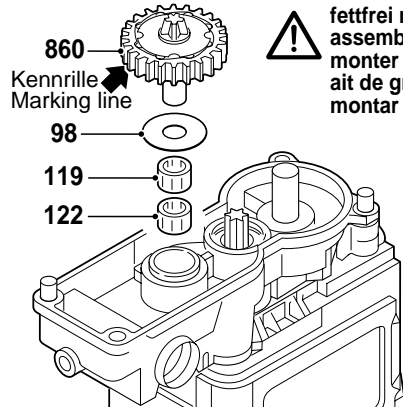
23.5



23.6



24.

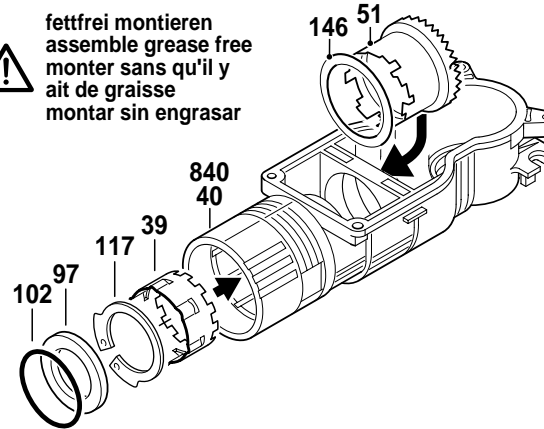


fettfrei montieren  
assemble grease free  
monter sans qu'il y  
ait de graisse  
montar sin engrasar

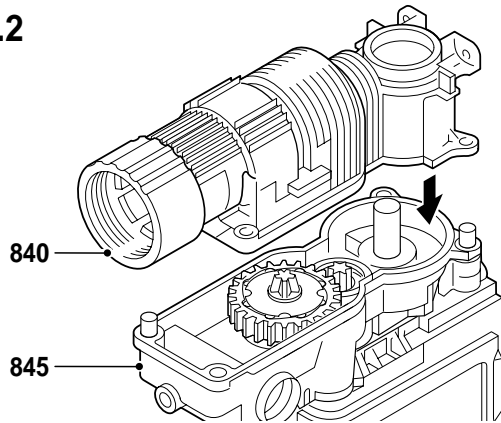
24.1



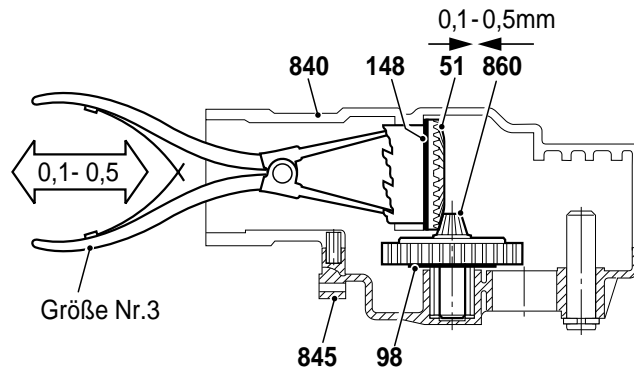
fettfrei montieren  
assemble grease free  
monter sans qu'il y  
ait de graisse  
montar sin engrasar



24.2



24.3



Zahnspiel **fettfrei** messen!  
Spiel zwischen Pos.51 und Pos. 860 = 0,1 - 0,5mm.  
Ausgleich mit Pos. 148.

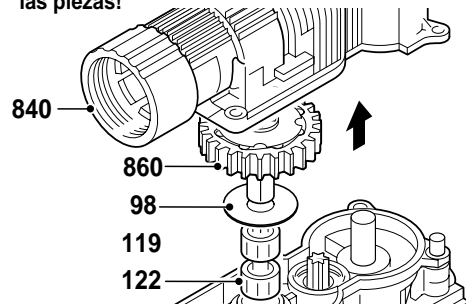
Measure gear play **grease free!**  
Play between pos. 51 and pos. 860 = 0,1 - 0,5mm.  
Compensate with pos. 148.

Mesurer le jeu des dents **sans qu'il y ait de graisse!**  
Le jeu entre pos. 51 et pos. 860 = 0,1 - 0,5mm.  
Compensation avec pos. 148.

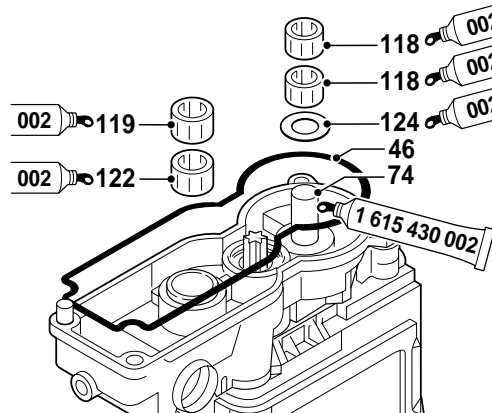
Medir el juego entre dientes **sin haber aplicado grasa!**  
El juego entre pos. 51 y pos. 860 = 0,1 - 0,5mm.  
El reglaje se realiza con pos. 148.

24.4

Nach der Spielmessung bitte die Teile fetten!  
After measuring gear play, please grease the parts!  
Après avoir mesuré le jeu, graisser les pièces, s.v.p.!  
Después de la medición del juego deben lubricarse las piezas!

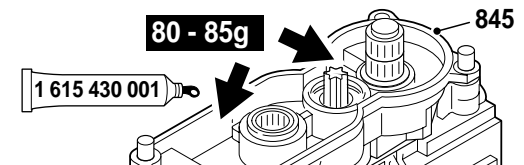


25.



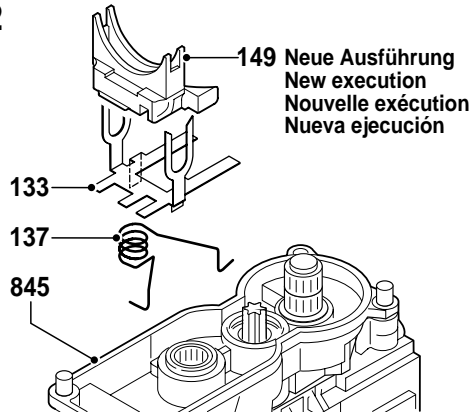
25.1

Pos. 19, 20, 35, 41, 51, 57, 70, 124 fetten (25 -30g);  
Rest in Getrieberaum Pos. 845.  
Grease the parts pos. 19, 20, 35, 41, 51, 57, 70, 124 (25 -30g);  
rest into gear compartment pos. 845.  
Graisser les pieces pos. 19, 20, 35, 41, 51, 57, 70, 124 (25 -30g);  
la graisse restante dans le compartiment d'engrenage pos. 845.  
Engrasar las piezas pos. 19, 20, 35, 41, 51, 57, 70, 124 (25 -30g);  
resto en el compartimento del engranaje pos. 845.



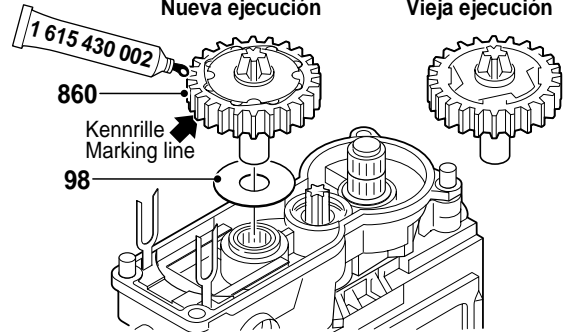


25.2



149 Neue Ausführung  
New execution  
Nouvelle exécution  
Nueva ejecución

25.3

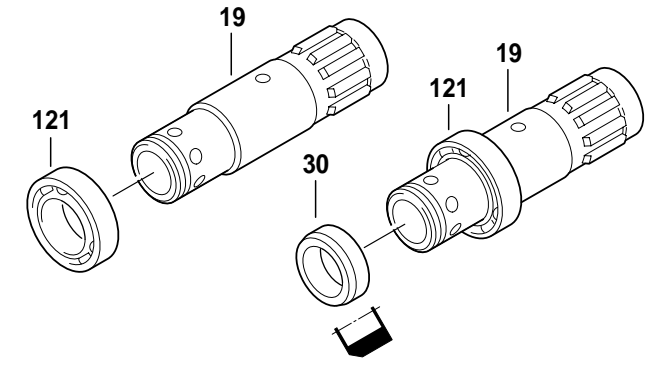


Neue Ausführung  
New execution  
Nouvelle exécution  
Nueva ejecución

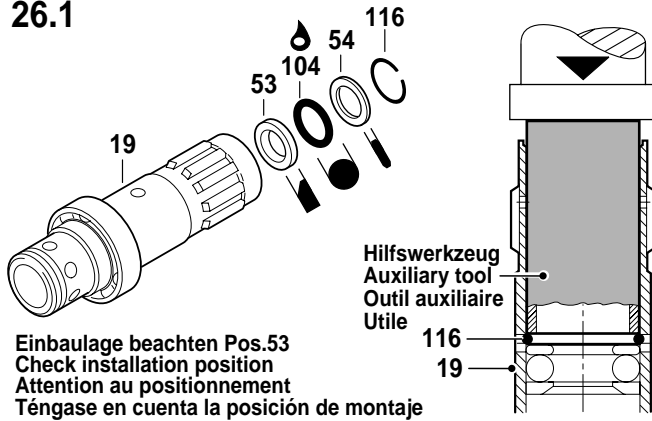
Alte Ausführung  
Old execution  
Ancien exécution  
Vieja ejecución

860  
Kennrille  
Marking line  
98

26.



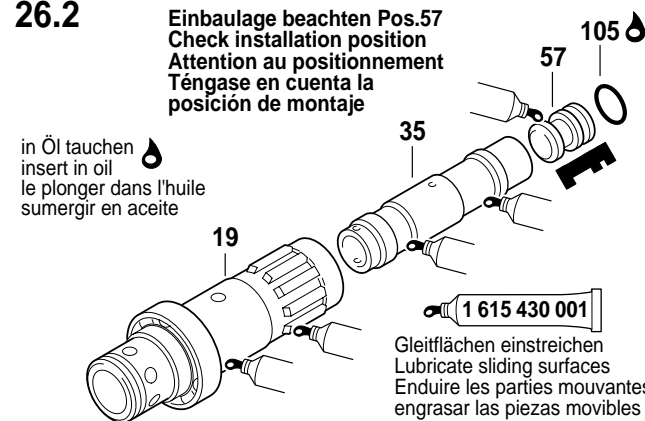
26.1



Einbaulage beachten Pos.53  
Check installation position  
Attention au positionnement  
Téngase en cuenta la posición de montaje

Hilfswerkzeug  
Auxiliary tool  
Outil auxiliaire  
Utile

26.2

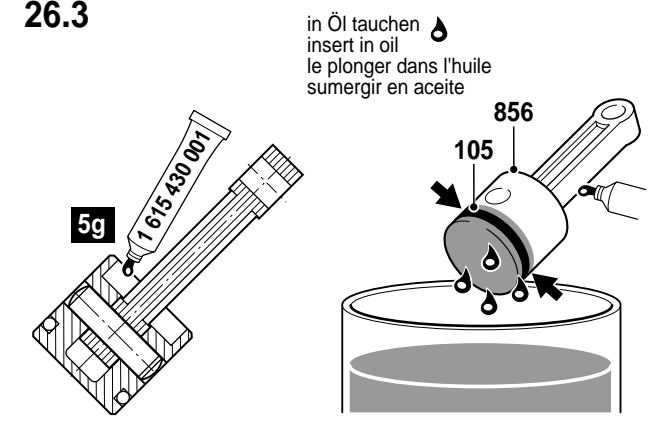


Einbaulage beachten Pos.57  
Check installation position  
Attention au positionnement  
Téngase en cuenta la posición de montaje

in Öl tauchen  
insert in oil  
le plonger dans l'huile  
sumergir en aceite

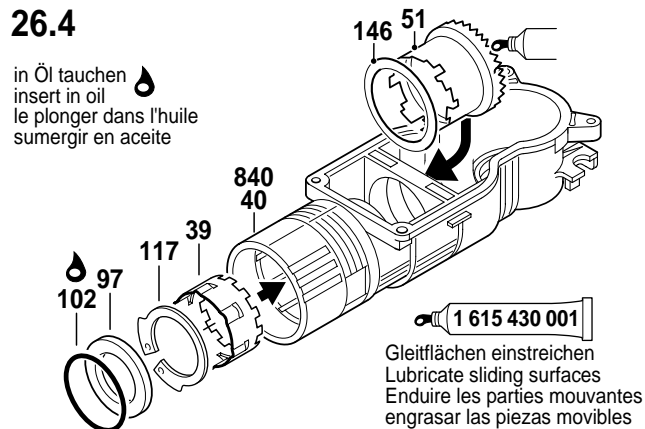
Gleitflächen einstreichen  
Lubricate sliding surfaces  
Enduire les parties mouvant  
engraser las piezas móviles

26.3



in Öl tauchen  
insert in oil  
le plonger dans l'huile  
sumergir en aceite

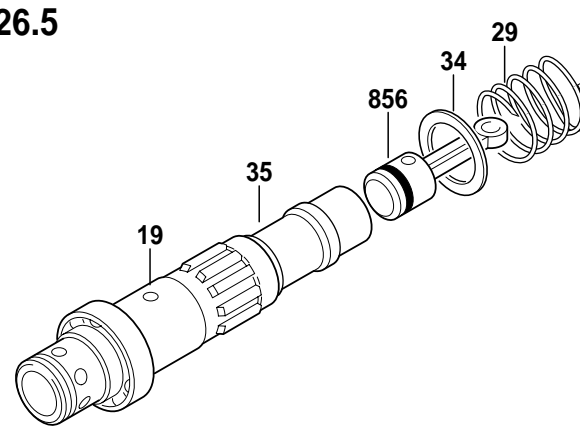
26.4



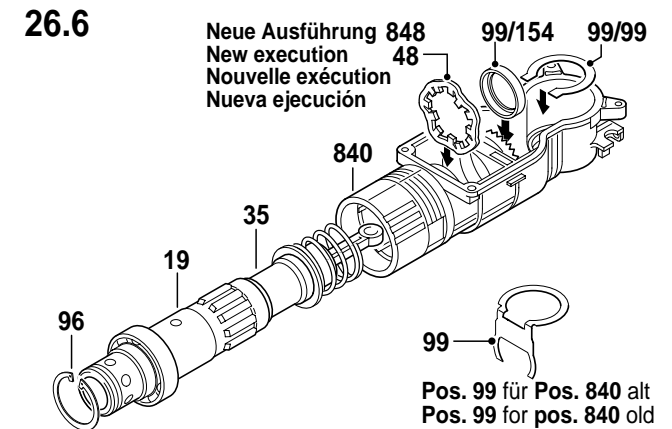
in Öl tauchen  
insert in oil  
le plonger dans l'huile  
sumergir en aceite

Gleitflächen einstreichen  
Lubricate sliding surfaces  
Enduire les parties mouvant  
engraser las piezas móviles

26.5



26.6

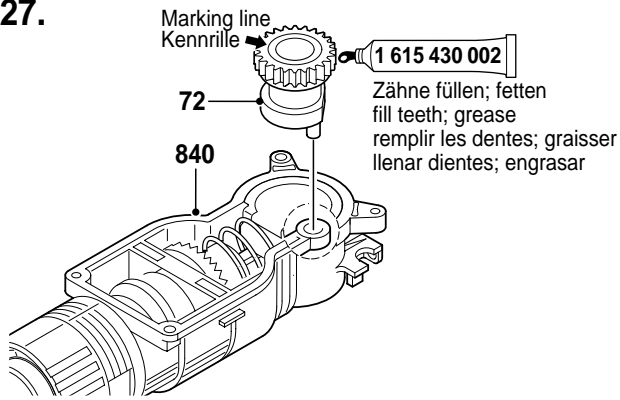


Neue Ausführung  
New execution  
Nouvelle exécution  
Nueva ejecución

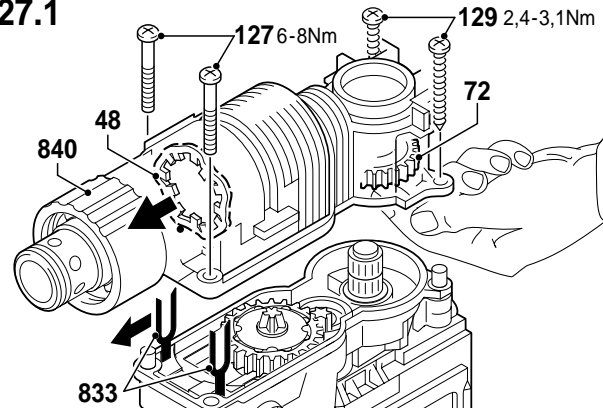
848  
99/154  
99/99

Pos. 99 für Pos. 840 alt  
Pos. 99 for pos. 840 old

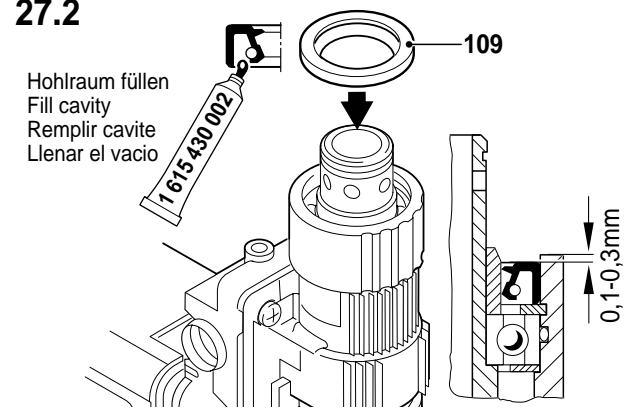
27.



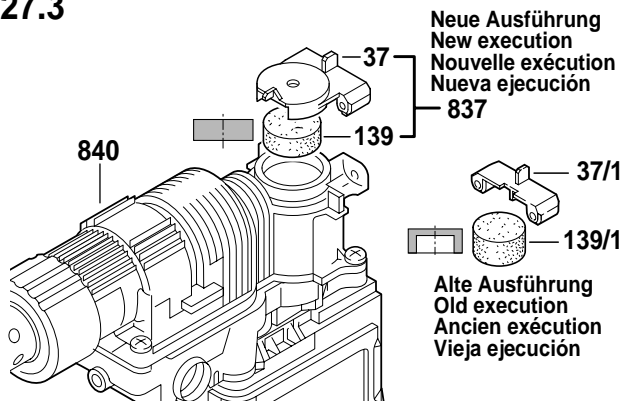
27.1



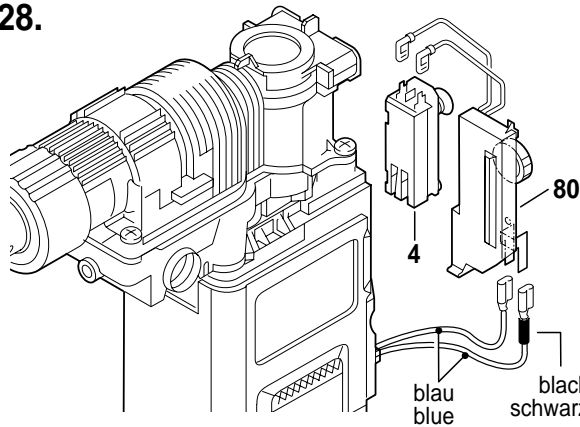
27.2



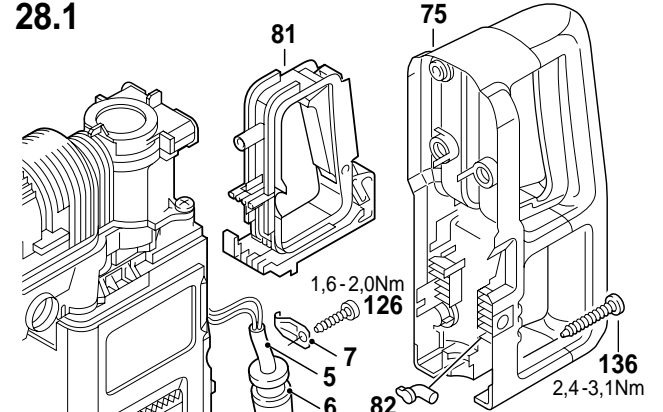
27.3



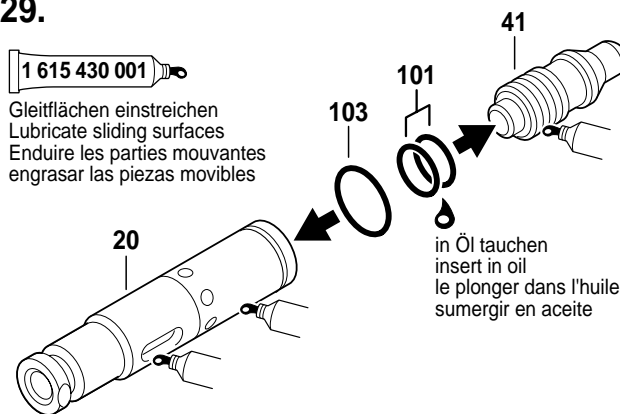
28.



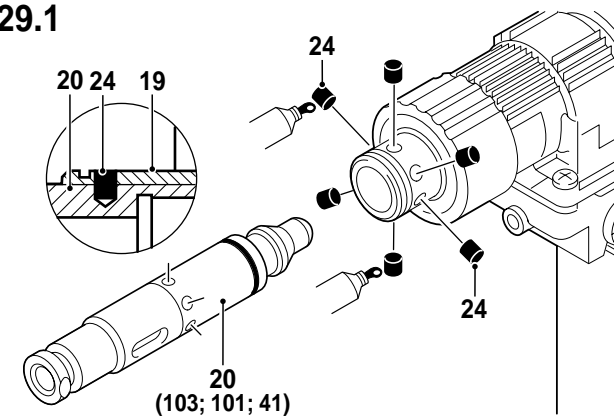
28.1



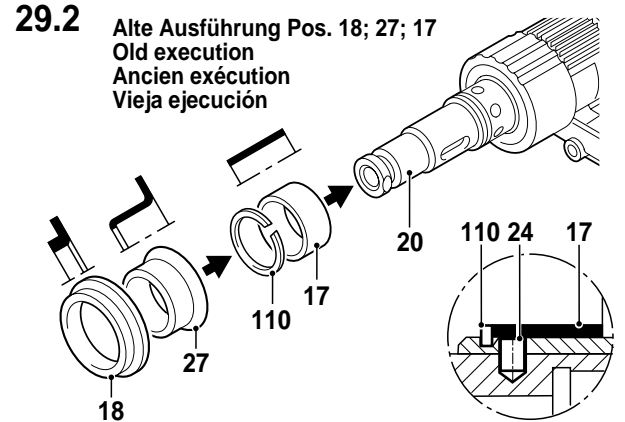
29.



29.1

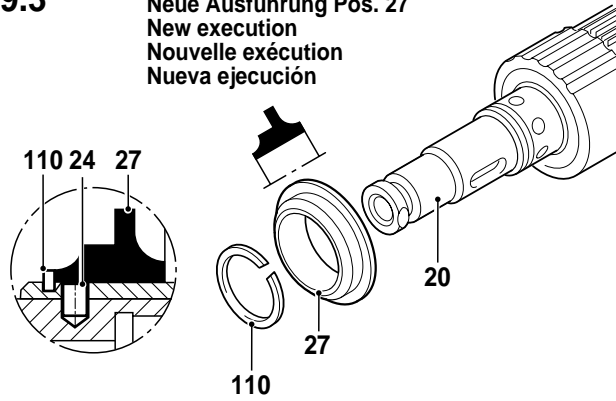


29.2

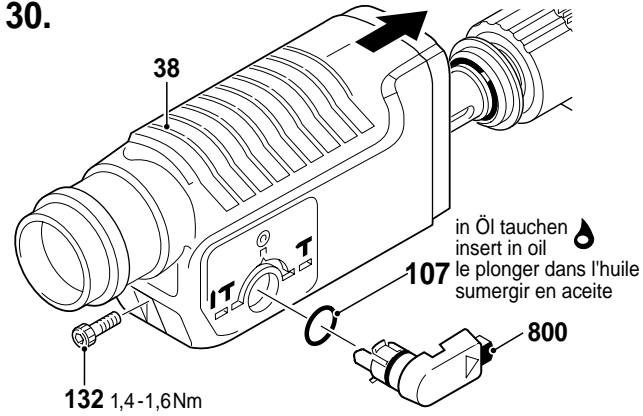


29.3

Neue Ausführung Pos. 27  
New execution  
Nouvelle exécution  
Nueva ejecución

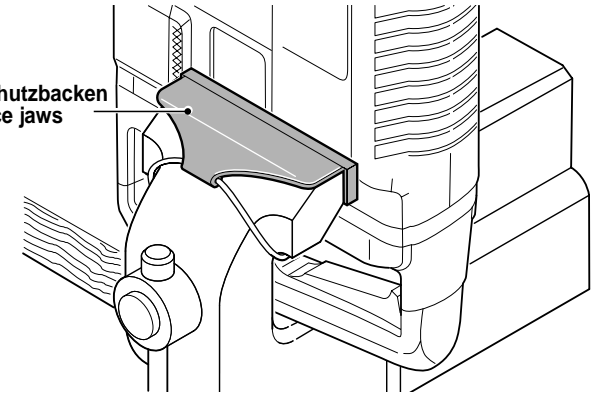


30.

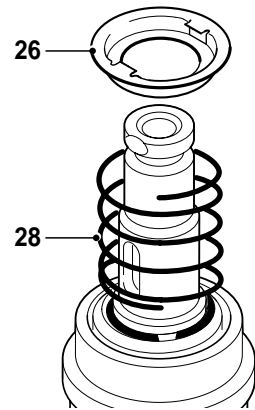


31.

Schutzbacken  
Vice jaws

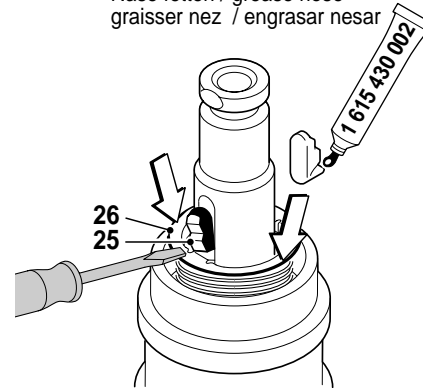


32.

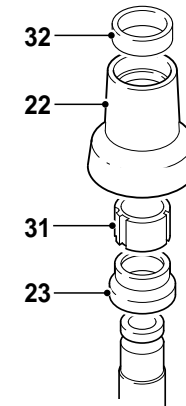


32.1

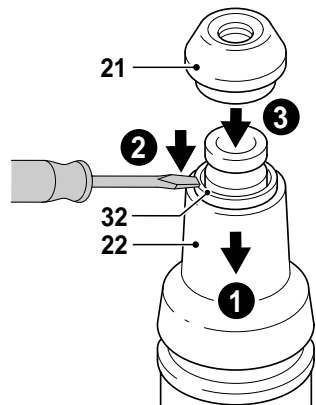
Nase fetten / grease nose  
graisser nez / engrasar nesar



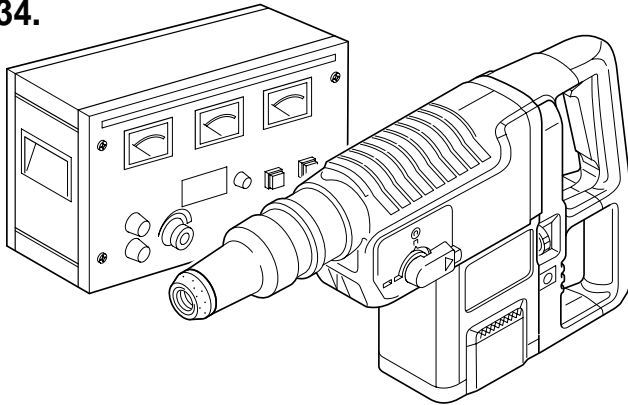
33.



33.1



34.



34. Hochspannungsprüfung durchführen.

**Beachten:**

Die Sicherheitsvorschriften nach DIN, VDE, CEE, AFNOR und weitere in den einzelnen Ländern gültigen Vorschriften sind einzuhalten.

34. Carry out power supply check.

**Attention:**

Safety regulations according to DIN, VDE, CEE, AFNOR and further regulations applicable in individual countries must be observed.

34. Effectuer un contrôle à haute tension.

**Attention:**

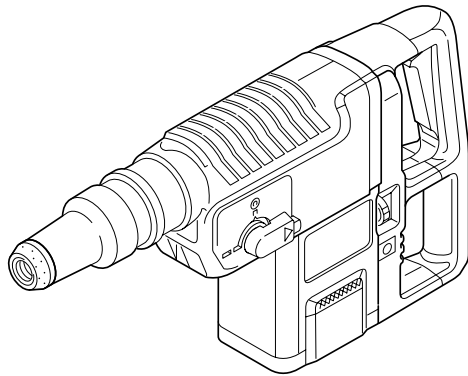
Respecter les instructions de sécurité selon DIN, VDE, CEE, AFNOR et les autres instructions valables dans les pays respectifs.

34. Efectuar la prueba de alta tensión.

**Atención:**

Atenerse a las prescripciones de seguridad según DIN, VDE, CEE, AFNOR y a las prescripciones adicionales específicas que pudieran existir en los respectivos países.

35.

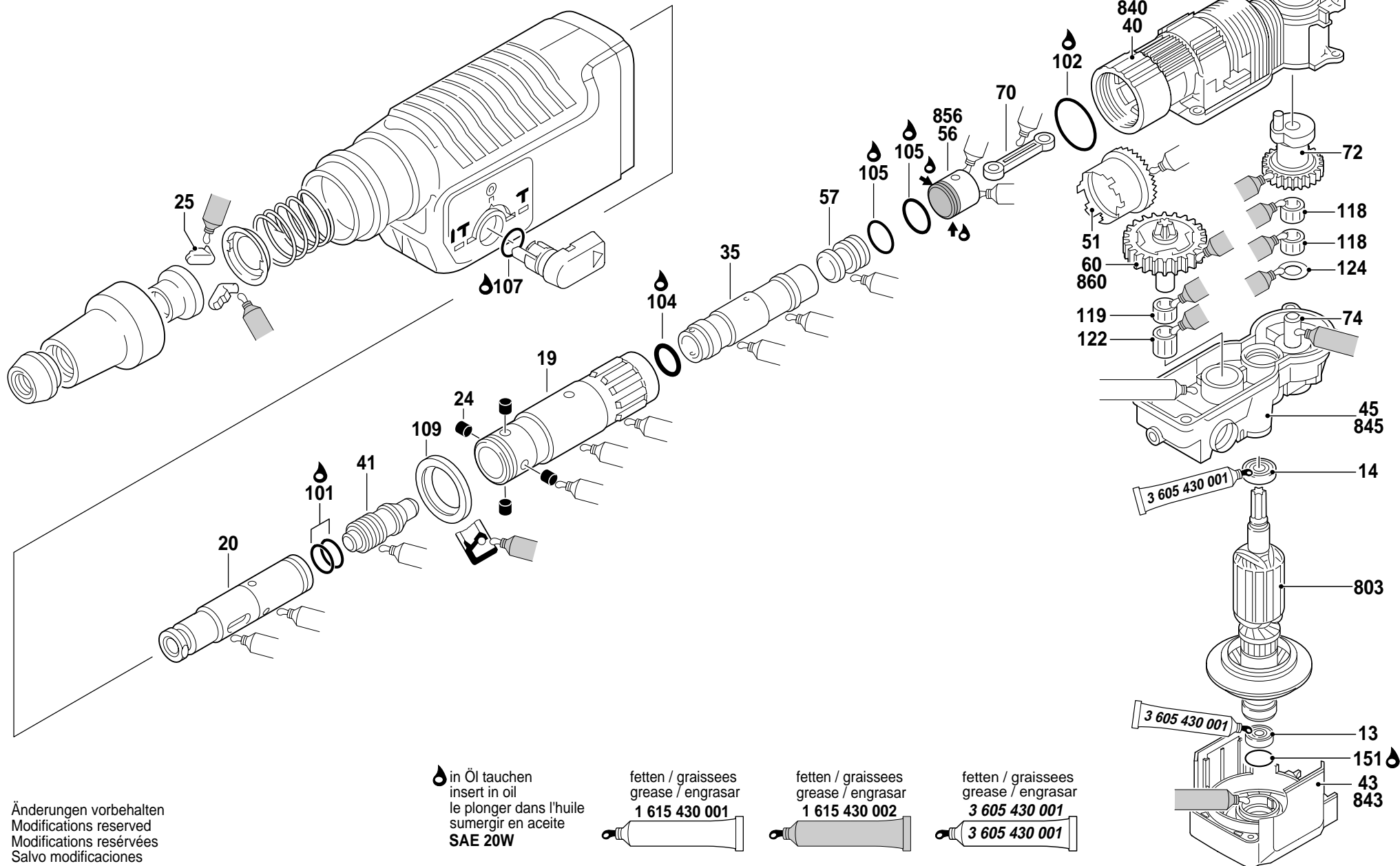


35. Probelauf, Schlagtest, elektrische und mechanische Prüfung durchführen.

35. Perform test run, impact test, electrical and mechanical check-up.

35. Marche à titre d'essai, contrôle de frappe et depercage, effectuer un contrôle mécanique et électrique.

35. Realizar un control funcional, una prueba de taladrado con y sin percusión y los ensayos eléctricos y mecánicos correspondientes.



Änderungen vorbehalten  
 Modifications reserved  
 Modifications réservées  
 Salvo modificaciones

in Öl tauchen  
 insert in oil  
 le plonger dans l'huile  
 sumergir en aceite  
**SAE 20W**

fetten / graisees  
 grease / engrasar  
**1 615 430 001**

fetten / graisees  
 grease / engrasar  
**1 615 430 002**

fetten / graisees  
 grease / engrasar  
**3 605 430 001**

**Schmierung  
Lubrication  
Lubrification  
Lubricacion**

0 611 230 7 . . = GBH 5 DCE

Stand / Issue: 99-07

Änderungen vorbehalten  
Modifications reserved  
Modifications réservées  
Salvo modificaciones

Schmierstelle Lubrication point Point de lubrification Punto de lubricacion	Fig. Pos.	Schmierstoff Fett Öl Lubricant grease oil Lubrifiant graisse huile Lubricante grasa aceite	Mengen Quantity Quantite Cantidad	Schmiervorschrift Lubricating instructions Indications de graissage Instrucciones de lubricacion
Getriebe und Schlagwerkraum Gear and percussion mechanism space Carter de l'engrenage et boitier du systeme de frappe Engranaje y parte de engranaje	840 (40) 845 (45) 19; 20 35 41 51; 57 70 124	1 615 430 001	80-85 g	Teile fetten, Rest in Getrieberaum grease the parts, rest into gear compartment graisser les pieces, la graisse restante dans le compartiment d'engrenage engrasar las piezas, resto en el compartimento del engranaje
Hammerkolben Hammer piston Piston de marteau Embolo del martillo	856 (56)		5 g	Hohlraum füllen fill cavity remplir cavite llenar el vacio
Exzenterzahnrad Eccentric cog wheel Roue dentee a excentrique Rueda dentada excentrica	72	1 615 430 002	4 g 1 g	Zähne fetten; grease teeth dents graissees; engrasar los dientes Bolzen fetten; grease pin boulon graissees; engrasar los perno
Stirnradkupplung Spur wheel clutch Embrayage Embrag rendas dent recta	860 (60)		3 g	Zähne füllen; fetten fill teeth; grease remplir les dents; graisser llenar dientes; engrasar
Wellendichtring Shaft sealing ring Joint a levres Reten para arboles	109			Hohlraum zwischen Dichtlippen füllen fill cavity between sealing lips remplir cavite entre les levres du joint llenar el vacio entre los labios del reten
Sperrkörper Stopping device Corps d'arret Cuerpo de bloqueo	25			Nase fetten grease nose graisser neez engrasar nesar
Nadellager Needle-roller bearing Roulement d'aiguilles Rodamiento de agujas casquillo	118 119 122		*	fetten grease graisser engrasar
Teile Parts Pieces Piezas	843 (43) 74			fetten grease graisser engrasar

\* sofern Lager ungefettet  
if bearing is unlubricated  
si roulement n'est pas graisse  
en caso de que el rodiamiento esta son grasa

Schmierstelle Lubrication point Point de lubrification Punto de lubricacion	Fig. Pos.	Schmierstoff Fett Öl Lubricant grease oil Lubrifiant graisse huile Lubricante grasa aceite	Mengen Quantity Quantite Cantidad	Schmierstoffvorschrift Lubricating instructions Indications de graissage Instrucciones de lubricacion
Rillenkugellager Deep-groove ball bearing Roulement a billes rigide Rodamiento radial rigido	13 14	3 605 430 001	*	2/3 füllen fill remplir llenar
Hammerkolben Hammer piston Piston de marteau Embolo del martillo	856 (56)	SAE 20 W Mineralöl, handelsüblich Mineral oil, standard Huile minérale en vente dans le commerc Aceite mineral usual en el comercio		in Öl tauchen insert in oil le plonger dans l'huile sumergir en aceite
O-Ring O-ring Bague O Anillo toedial	101;102 104;105 107 151			in Öl tauchen insert in oil le plonger dans l'huile sumergir en aceite

\* sofern Lager ungefettet  
if bearing is unlubricated  
si roulement n'est pas graisse  
en caso de que el rodiamiento esta son grasa

**Prüfwerte**  
**Testing values**  
**Valeurs de vérification**  
**Valores de control**

0 611 230 7 .. = GBH 5 DCE

Stand / Issue: **99-07**

Spannung Voltage Voltage Voltaje	Leerlauf no-load running marche à vide marcha en vacío		Widerstand (20°C/ 68°F) resistance résistance resistencia		Zulässige Übertemperatur im Leerlauf admissible over temperature at no-load élévation admissible de température à vide sobrettemperatura admisible en vacío		
V Typ	Stromaufnahme current consumption courant absorbé absorción de corriente A	Spindeldrehzahl speed of spindle vitesse de la broche velocidad del husillo 1/min - rpm - t/mn - rpm Stufe	des Ankers of rotor du rotor del rotor Ω	einer Feldspule of one stator coil d'une bobine du stator de una bobina del estator Ω	Motor motor moteur motor °C	Getriebe gear engrenage engrenaje °C	Arbeitsspindel spindle broche husillo °C
<b>100</b>	6.125 - 8.875	1 180 - 210 6 332 - 388	0.438 - 0.593	0.460 - 0.544	6	3	10
<b>110</b>	6.600 - 9.400	1 180 - 210 6 332 - 388	0.438 - 0.593	0.460 - 0.544	6	3	10
<b>115</b>	4.920 - 6.280	1 180 - 210 6 332 - 388	0.682 - 0.869	0.406 - 0.544	6	3	10
<b>220</b>	2.640 - 3.760	1 180 - 210 6 332 - 388	2.205 - 2.805	1.600 - 2.010	6	3	10
<b>230</b>	2.640 - 3.760	1 180 - 210 6 332 - 388	2.205 - 2.805	1.600 - 2.010	6	3	10
<b>240</b>	2.640 - 3.760	1 180 - 210 6 332 - 388	2.205 - 2.805	1.600 - 2.010	6	3	10

Bemerkung: Überrasstmoment der Kupplung 16 - 20 Nm. Bei nicht Erreichen von 16 Nm, Kupplung ersetzen.  
 For your notice: Slipping point of clutch 16 - 20 Nm. Under 16 Nm replace clutch.

Kollektor-Mindestdurchmesser: Minimum diameter of commutator: Diamètre minimum du collecteur: Diámetro mínimo del colector:	mm	Kohlebürsten-Mindestlänge: Minimum length of brushes: Longueur minimale des balais: Longitud mínima de las escobillas:	= X	Abschaltkohlen cut-off brushes charbon rupteur carbón de desconexión
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**Änderungen vorbehalten**

Unsere Erzeugnisse werden stets dem neuesten technischen Stand angepaßt. Deshalb müssen wir uns Änderungen von technischen Daten vorbehalten.

**Modifications**

Our products are constantly modified to meet new technical standards. We there-fore reserve the right to alter data and specifications without prior notice.

**Modifications**

Nos produits sont continuellement adaptés aux dernières nouveautés techniques et les dates sont données sous réserve de changement.

**Modificaciones**

Nuestros fabricados van siendo adaptados constantemente a las últimas conquistas técnicas. Por ello, tenemos que reservarnos el derecho de introducir modificaciones en los datos técnicos.